



OT Terminology and Glossary

Essential terms, acronyms, and concepts for OT security professionals

OT Security Learning Series

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1 Introduction

i Information

Operational Technology (OT) has its own vocabulary distinct from IT. Understanding these terms is essential for effective communication between security teams, engineers, and operators in industrial environments.

This glossary provides definitions for common terms encountered in OT security, organized by category for easy reference.

2 System Types

☰ Core OT Systems

SCADA

Supervisory Control and Data Acquisition – System for remote monitoring and control of distributed assets (pipelines, power grids, water systems)

DCS

Distributed Control System – Integrated control system for continuous processes (refineries, chemical plants, power generation)

PLC

Programmable Logic Controller – Ruggedized computer for automating industrial processes and machinery

RTU

Remote Terminal Unit – Field device that interfaces with sensors/actuators and communicates with SCADA

IED

Intelligent Electronic Device – Smart device in power systems (protective relays, meters)

HMI

Human-Machine Interface – Operator interface for monitoring and controlling industrial processes

SIS

Safety Instrumented System – Independent system designed to bring processes to safe state

3 Network and Communication

3.1 Network Terms

OT Network

Network connecting industrial control systems, isolated from corporate IT

Air Gap

Physical isolation of a network with no connection to other networks

DMZ

Demilitarized Zone – Network segment between IT and OT for controlled data exchange

Conduit

Communication path between security zones (IEC 62443 term)

Zone Grouping of assets with common security requirements (IEC 62443 term)

Fieldbus

Industrial network connecting field devices to controllers

Backhaul

Communication link from remote sites to central control

3.2 Protocols

Protocol	Full Name	Use Case
Modbus	–	Register-based comms
DNP3	Distributed Network Protocol	SCADA, utilities
OPC UA	Open Platform Communications UA	Industrial interop
EtherNet/IP	EtherNet Industrial Protocol	Rockwell systems
PROFINET	Process Field Net	Siemens environments
BACnet	Building Automation Control	Building automation
IEC 61850	–	Substation automation
HART	Highway Addressable Remote Transducer	Smart instruments

Table 1: Common Industrial Protocols

4 Hardware Components

4.1 Field Devices

Sensor

Device that measures physical parameters (temperature, pressure, flow, level)

Transmitter

Sensor with built-in signal conditioning and communication

Actuator

Device that performs physical action (valve, motor, relay)

VFD/VSD

Variable Frequency/Speed Drive – Controls motor speed

I/O Module

Interface between controller and field devices (inputs/outputs)

Marshalling Cabinet

Enclosure where field wiring terminates before connecting to I/O

4.2 Control Equipment

Controller

Device executing control logic (PLC, DCS controller, RTU)

Safety Controller

PLC certified for safety functions (SIL-rated)

PAC *Programmable Automation Controller* – Advanced PLC with PC-like features

Engineering Workstation

PC used to program and configure controllers

Historian

Server that collects and stores time-series process data

OPC Server

Software that translates between industrial protocols and OPC

5 Programming and Logic

IEC 61131-3 Programming Languages

Ladder Logic (LD)

Graphical language resembling electrical relay diagrams

Function Block Diagram (FBD)

Graphical language using interconnected function blocks

Structured Text (ST)

Text-based language similar to Pascal

Instruction List (IL)

Low-level assembly-like language (deprecated)

Sequential Function Chart (SFC)

Graphical language for sequential processes

5.1 Control Concepts

Scan Cycle

Time for PLC to read inputs, execute logic, update outputs

Tag Named data point representing a process variable

Setpoint

Target value for a controlled variable

PID *Proportional-Integral-Derivative* – Common control algorithm

Interlock

Logic that prevents unsafe operations

Permissive

Condition that must be true before an action is allowed

6 Safety Terms

Warning

Safety systems use specific terminology defined in IEC 61511 and IEC 61508. Precise understanding is critical as these systems protect human life.

SIF	<i>Safety Instrumented Function</i> – Specific safety action (sensor + logic + actuator)
SIL	<i>Safety Integrity Level</i> – Risk reduction capability (SIL 1-4)
PFD	<i>Probability of Failure on Demand</i> – Likelihood SIF fails when needed
BPCS	<i>Basic Process Control System</i> – Normal process control (not safety)
ESD	<i>Emergency Shutdown</i> – System or action to stop process safely
F&G	<i>Fire and Gas</i> – Detection system for fires and gas releases
HAZOP	<i>Hazard and Operability Study</i> – Risk assessment methodology
LOPA	<i>Layer of Protection Analysis</i> – Method to determine required SIL

7 Security Terms

7.1 Standards and Frameworks

IEC 62443

International standard series for industrial cybersecurity

NIST 800-82

US guide to OT security

NERC CIP

North American electric grid security standards

SL *Security Level* – IEC 62443 security capability rating (SL 1-4)

SAL *Security Assurance Level* – Development rigor level

7.2 Security Concepts

Defense in Depth

Multiple security layers to protect assets

Least Privilege

Minimum access rights needed for a task

Segmentation

Dividing networks into isolated zones

Allowlisting

Permitting only approved applications/traffic

OT IDS Intrusion detection system designed for industrial protocols

Asset Inventory

Comprehensive list of all OT devices and software

8 Operational Terms

Availability

System uptime and operational readiness

Downtime

Period when system is not operational

Maintenance Window

Scheduled time for system updates/changes

MOC *Management of Change* – Formal process for system modifications

FAT *Factory Acceptance Test* – Testing at vendor before delivery

SAT *Site Acceptance Test* – Testing after installation at site

Commissioning

Process of verifying and starting up new systems

Brownfield

Existing facility with legacy systems

Greenfield

New facility built from scratch

9 Industry - Specific Terms

9.1 Process Industries

Batch Process

Production in discrete quantities (pharmaceuticals, food)

Continuous Process

Uninterrupted production flow (refining, chemicals)

Recipe Set of parameters and steps for batch production

Unit Operation

Single processing step (mixing, heating, filtering)

9.2 Utilities and Infrastructure

DERMS

Distributed Energy Resource Management System

AMI *Advanced Metering Infrastructure* – Smart meter network

Substation

Facility for transforming voltage levels in power grid

WWTP

Wastewater Treatment Plant

WTP *Water Treatment Plant*

10 Summary

Key Categories

- › **Systems** – SCADA, DCS, PLC, RTU, HMI, SIS
- › **Networks** – DMZ, fieldbus, zones and conduits
- › **Protocols** – Modbus, DNP3, OPC UA, EtherNet/IP
- › **Safety** – SIF, SIL, PFD, ESD, HAZOP
- › **Security** – IEC 62443, defense in depth, segmentation
- › **Operations** – MOC, FAT/SAT, maintenance windows

11 Further Reading

Standards

- › **IEC 62443 Series** – Industrial cybersecurity terminology
<https://webstore.iec.ch/publication/7029>
- › **IEC 61131-3** – PLC programming languages
<https://webstore.iec.ch/publication/4552>

Resources

- › **CISA – ICS Glossary**
<https://www.cisa.gov/topics/industrial-control-systems>
- › **ISA – Automation Terms**
<https://www.isa.org/>

Books

- › Boyer, S. – *SCADA: Supervisory Control and Data Acquisition (ISA)*
- › Knapp, E. & Langill, J. – *Industrial Network Security (Syngress)*